STAR Sig 5.56-S Pistol Length Rail System

Parts List

1.) 1x STAR Sig 5.56-S upper rail 15" long
2.) 1x STAR Sig 5.56-S lower rail 6" long
3.) 3 x M4 x 8 metric socket head flat screw
4.) 3 x #10-32 x 1/2 low head socket cap screw
5.) 2 x #8-32 x 1/2 flat head screw
6.) 1x S.S. hinge bracket
7.) 1x 2.5mm allen key
8.) 1x 3/32 allen key
9.) 1 x #10-32 x 3/8 socket head cap screw *****
10.) 2 x 3/32 x 1/2 spring pins *****
11.) 1 x alum front end cap spacer plate *****

*** NOTE: Items 9, 10 & 11 will come already installed on front of lower handguard.**

Installation Instructions

1.) First you will have to remove the top rail and handguards that are now on the pistol (Note: The original screws may be loc-tited in.)

2.) Install the lower first. Tip the front end in then use the two #8-32 flat head screws to attach the spacer plate to the front end cap on the pistol. You can use blue loc-tite (not supplied) and tighten the screws fully.

3.) Install the hinge bracket next with the take-down pin through the rifle & bracket. Use one #10-32 low head screw. Leave slightly loose for now

4.) Install the upper next. Place the upper over the 3 bosses on top and use 2.5 mm key to tighten down the metric flat head screws. You can use the three screws and wrench supplied or use the original screws.

5.) Use the two remaining #10-32 low head screws to attach the lower to the upper on each side at the front of the handguard. Snug these two down but do not fully tighten them yet.

6.) Push the lower handguard forward and tighten the stainless hinge bracket fully now. Use the 3/32 allen key on the low head screw.

7.) Tighten both side screws fully.

8.) Check handguard for any interference. It should feel solid and not rattle.

9.) If you are satisfied with the fit and finish you can remove 1 screw at a time and re-install them with a small amount of blue loc-tite.

NOTE: Upon inspection you may notice an area on the top rail where a clearance slot has a slight break-through area on the side of the rail. This is not a defect nor does it affect the integrity of the rail. In order to provide enough clearance so that the piston tube would not need any modification, we have removed a minimum amount of stock in this area.